

8 7 6 5 4 3 2 1

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B

B

A

A

0.063
REF

4.02

R0.06
2 PL

1.69

2.39
TYP

11.50

9.00

18.00

27.00

36.00

60.00

14.49

25.48

28.98

49.32

52.82

54.44

57.94

DETAIL B

B1-2

R0.38
TYP

R0.38
TYP

Ø0.219 THRU
5 PL

3.20
TYP

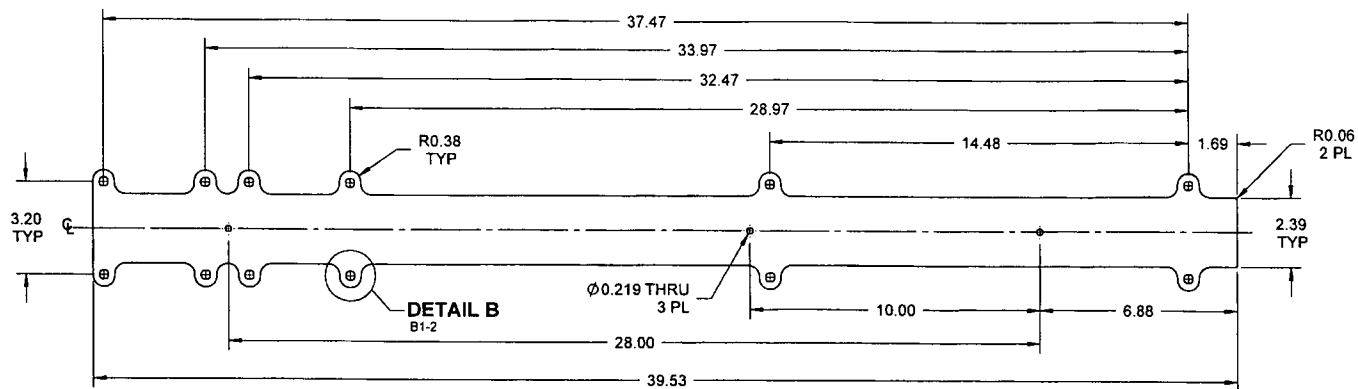
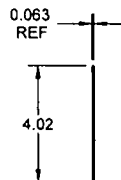
D3846-9 GASKET

48183

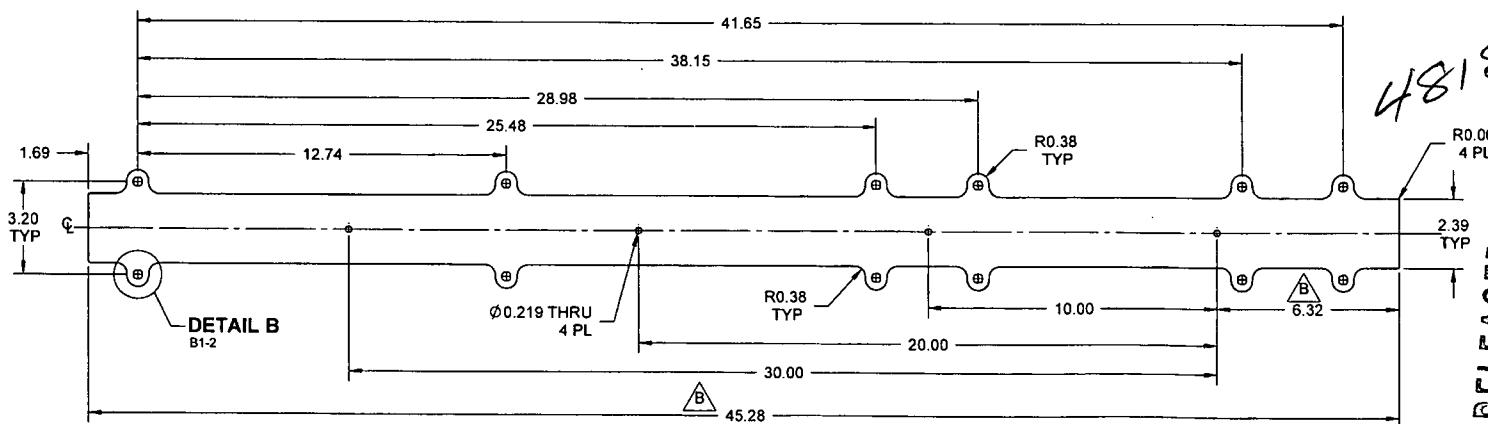
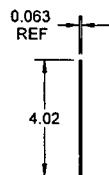
RELEASED
09/01/51

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3846	SHEET 4 OF 4
APPROVED	<i>1W</i>	TITLE	SCALE
DE APPR.	<i>#</i>	GASKET	NTS
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8 7 6 5 4 3 2 1



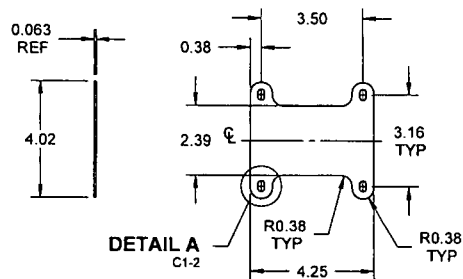
D3846-3 GASKET



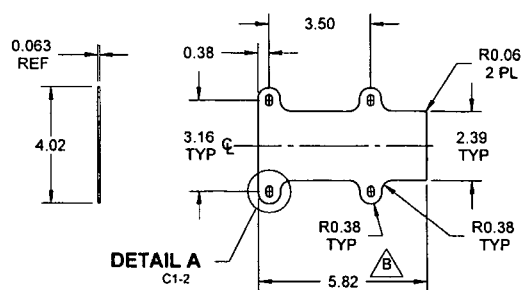
D3846-7 GASKET

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DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3846	SHEET 3 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GASKET	NTS
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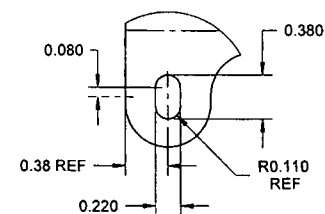
RELEASED
09/15/2009



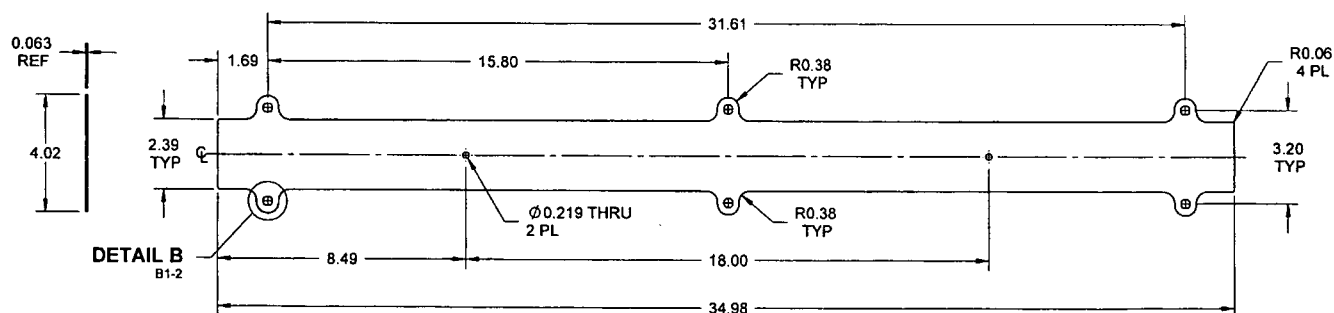
D3846-1 GASKET



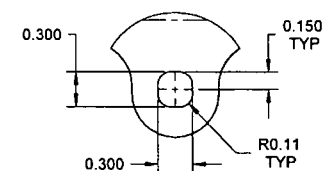
D3846-11 GASKET



DETAIL A C5-2
TYP, SCALE 4X C7-2



D3846-5 GASKET



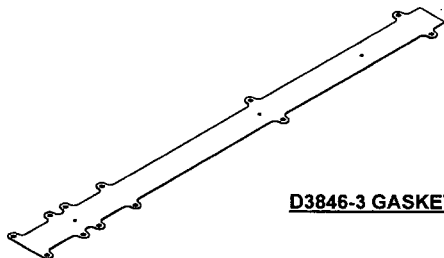
DETAIL B A7-2
TYP, SCALE 4X C5-3
B7-3 C5-4

RELEASED
1/29/15

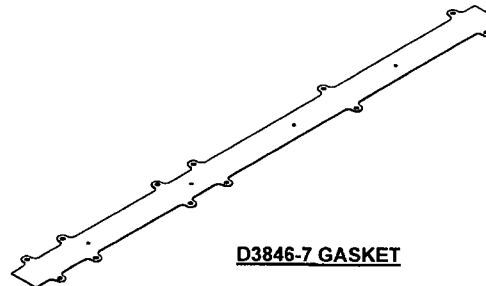
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D3846	SHEET 2 OF 4
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	GASKET	NTS
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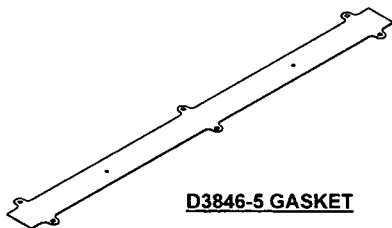
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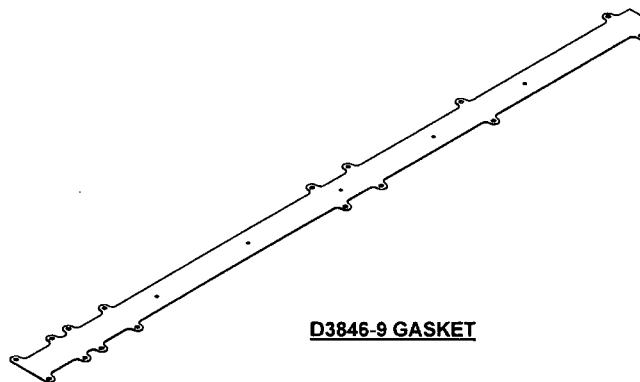
D3846-3 GASKET



D3846-7 GASKET



D3846-5 GASKET



D3846-9 GASKET



D3846-11 GASKET

481813

RELEASED
9/15/13

NOTES:

1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3846-X" USING YELLOW PAINT MARKER

7) WEIGHT:

D3846-1 = 0.03 lbs

D3846-3 = 0.25 lbs

D3846-5 = 0.20 lbs

D3846-7 = 0.26 lbs

D3846-9 = 0.35 lbs

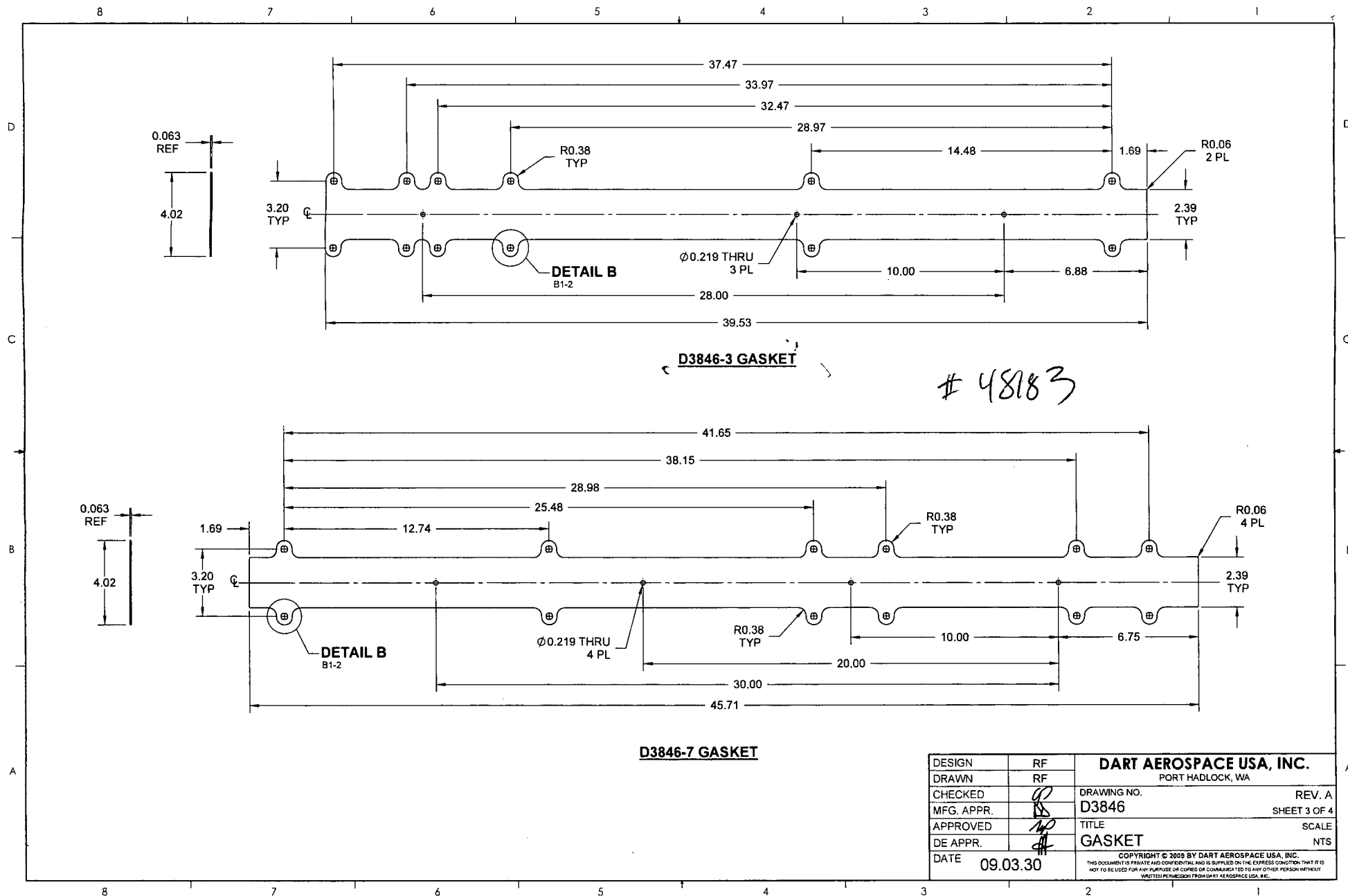
D3846-11 = 0.04 lbs

B	5.82 WAS 6.25 (ZN C4-2); 45.28 WAS 45.71 (ZN A4-3); 6.32 WAS 6.75 (ZN B2-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	09.06.30		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. D3846
REV. B
SHEET 1 OF 4
TITLE GASKET
SCALE NTS

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DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D3846	SHEET 3 OF 4
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GASKET	NTS
DATE	09.03.30	<small>COPYRIGHT © 2008 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

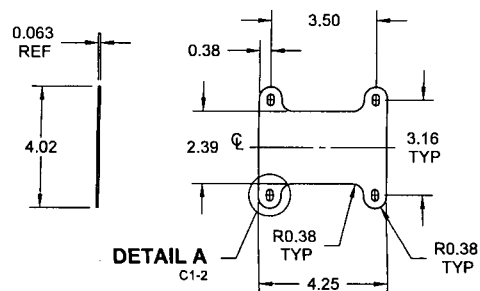
8 7 6 5 4 3 2 1

D

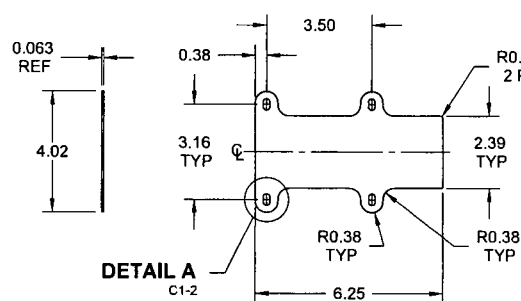
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C

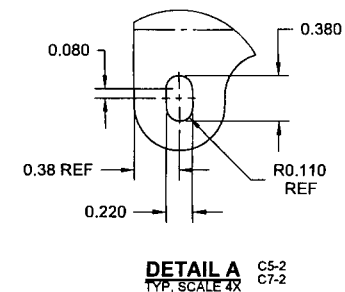
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D3846-1 GASKET

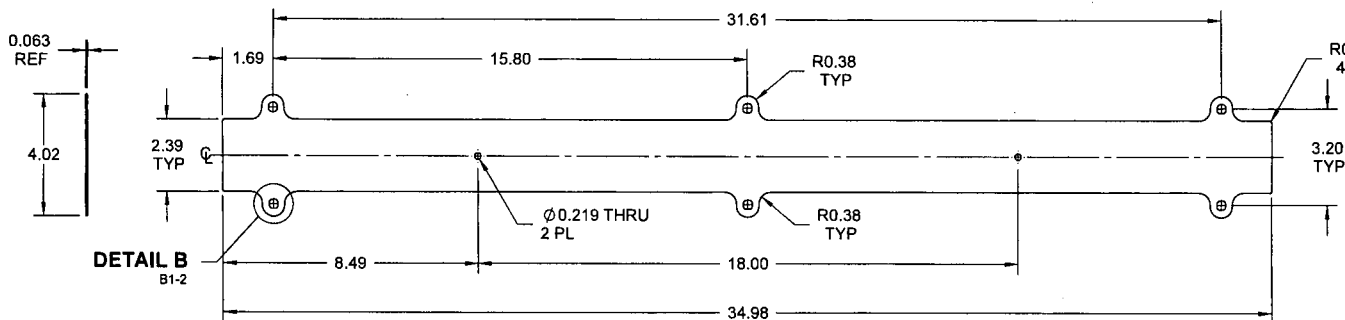


D3846-11 GASKET

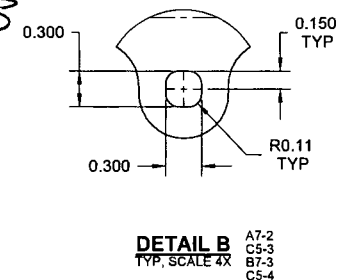


B





B



D3846-5 GASKET



PRELIMINARY ISSUE

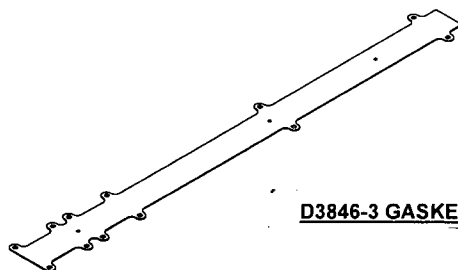
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV.
MFG. APPR.		D3846	SHEET 2 OF
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NT
DATE	09.03.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIES OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

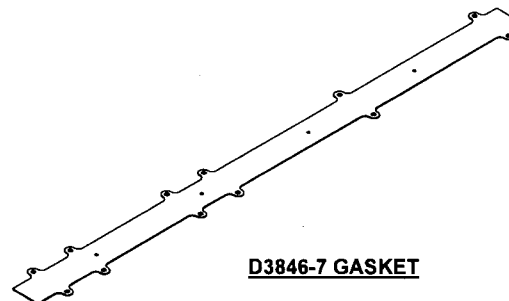
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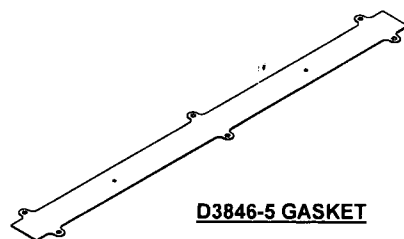
D3846-1 GASKET



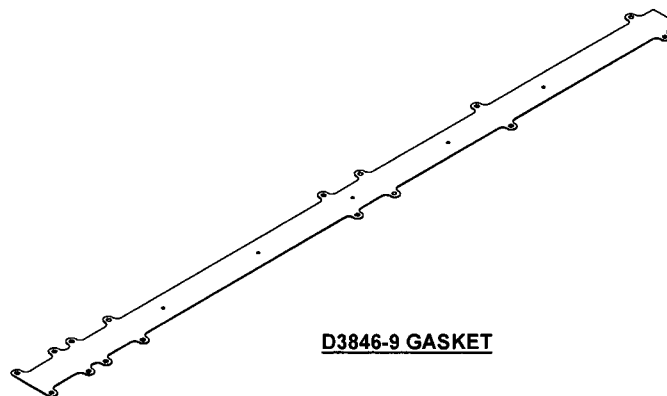
D3846-3 GASKET



D3846-7 GASKET



D3846-5 GASKET



D3846-9 GASKET







D3846-11 GASKET

NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER
(REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3846-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:
 - D3846-1 = 0.03 lbs
 - D3846-3 = 0.25 lbs
 - D3846-5 = 0.20 lbs
 - D3846-7 = 0.27 lbs
 - D3846-9 = 0.35 lbs
 - D3846-11 = 0.04 lbs

#48183

PRELIMINARY ISSUE

A		NEW ISSUE		RF	09.03.30
REV.		DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. PORT HADLOCK, WA			
DRAWN	RF				
CHECKED		DRAWING NO.		REV.	
MFG. APPR.		D3846		SHEET 1 OF 4	
APPROVED		TITLE		SCALE	
DE APPR.		GASKET		NT	
DATE		09.03.30		COPYRIGHT © 2009 BY DART AEROSPACE USA, INC.	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 25/05/2009 11:22:57 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 48183

Part Number: D38463

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE 09-05-25 AUTH ll

RELEASED ~~70~~ DATE ~~09-06-20~~

MP 09-06-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 25/05/2009 11:22:57 AM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : GASKET
 Job Number : 48183
 Estimate Number : 13904
 P.O. Number :
 This Issue : 25/05/2009 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : MF 09-05-25
 Comment : Est Rev:A 09.04.30 new issue EC verified by:DD

Part Number : D38463
 Drawing Number : D3846 PREL
 Project Number : N/A
 Drawing Revision : PREL
 Material :
 Due Date : 01/06/2009 Qty: 4 Um: Each

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.1664 sf(s)/Unit Total: 4.6656 sf(s)
 NEOPRENE SHEET 0.063

batch: 111469 FB 9-5-26

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3846

Dwg Rev: PRE

Prog Rev: Liam

FB 9-5-26

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK ENGINEERING APPROVAL



Comment: SECOND CHECK

09-06-03 (4)

PH 09-09-02

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using yellow paint marker and Stock

Location: prototype table

MF 09-06-22

STORE IN ENG'S SHED

ENG USE ONLY PH 09-09-02